



OIL CANNING POLICY

_____ uses quality aluminum and galvanized steel coil produced to standard mill production tolerances, Rollformed profiles, produced from this coil, are subject to a surface condition known as oil canning. Oil canning can be defined as a material waviness in the flat areas of a Rollformed profile. The potential for oil canning is increased with profiles with wide flat areas, such as, Standing Seam Metal Roofing. That oil canning potential is further increased when the use of standard stiffening ribs is eliminated in Standing Seam Metal Roofing. Oil canning is an aesthetic issue and does not pose any functional or structural problems.

Additionally, there are many other circumstances that contribute to the potential for materials oil canning. These potential causes for oil canning include (but are not limited to): misalignment of structural steel and/or subframing system, over engagement of panels, over-driving of attachment fasteners, normal cyclic expansion/contraction, movement of primary structure and material handling in the field.

There are many uncontrollable factors that can cause oil canning and no manufacturer can assure the elimination of oil canning. While _____ takes every precaution to limit the potential for oil canning, _____ will accept no material rejections as a result of oil canning of any magnitude and _____ will not replace any material as a result of oil canning.

Your acknowledgement *and* acceptance (by signature below) of this oil canning policy is required prior to production of your material order.

_____ **Owner's Signature**

_____ **Name (Print)**

_____ **Company**

_____ **Project and Location**

_____ **Dealer's Signature**

_____ **Name (Print)**

_____ **Company**

_____ **Dealer's P.O. Number**